- 1. Verify the unit is power off and power cord is unplugged.
- 2. Remove the 4 screws of the drive housing pointed to in the picture.



- 3. Orientate the unit so the rear is easily accessible.
- 4. Remove the 4 screws pointed to in the picture below.



5. Once the screws are removed carefully slide the housing slightly towards the rear of the unit.



6. Once the housing is slid back approximately an inch lift the housing directly up. It should slide off easily.

7. There are 2 connections to the drive; one is a flat ribbon cable and the other a power connector. The power connector will need to be removed before the drive can be. Using you forefinger and thumb as shown in the picture, pull the cable towards the rear of the machine. There will be resistance but it will disengage.



8. Facing the front of the machine there are 2 screws on either side of the drive you need to replace. Remove the screws for the proper drive.



9. Once the screws are removed the drive will slide towards the front of the unit. Once the drive clears the housing gently removed the ribbon cable by grasping the black connector plugged directly into the drive at the end of the cable.



10. The drive will have rails on either side. These rails must be removed and installed on the replacement drive. Remove the 2 screws holding each rail. The rails are installed on the bottom set of screw holes on either side of the drive.



- 11. Reconnect the ribbon cable and slide the drive back into the housing. Once the drive is in the housing reconnect the power cable that was removed in step 7. Screw in the drive to the housing with the 2 screws removed in step 8.
- 12. Plug the power cord back into the unit and power on. Perform a duplication to verify drive is operational.
- 13. Power the unit off and install the housing removed in step 4. Now install the front faceplate removed in step 2.