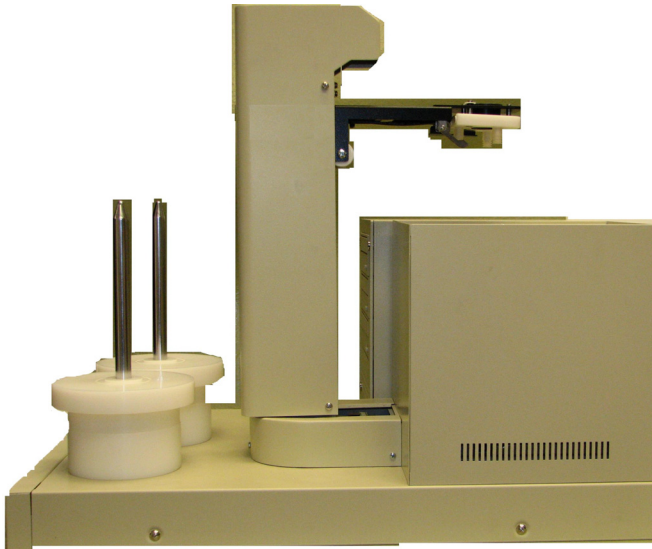
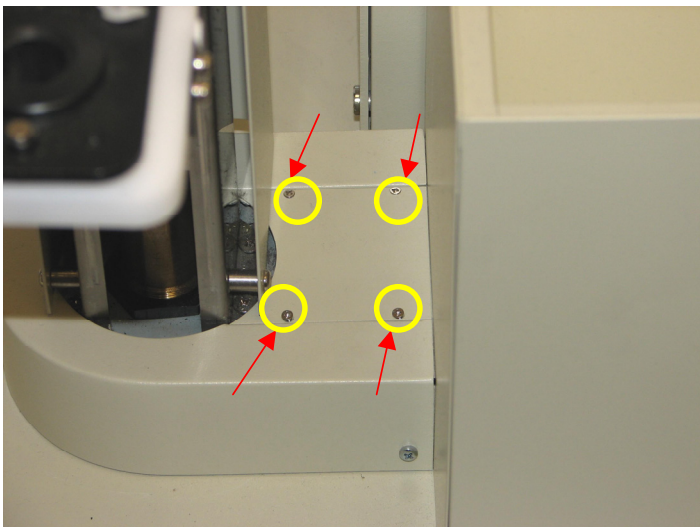




1. To begin, turn the unit off. Rotate the arm so the picker is facing towards the rear of the unit as shown below.



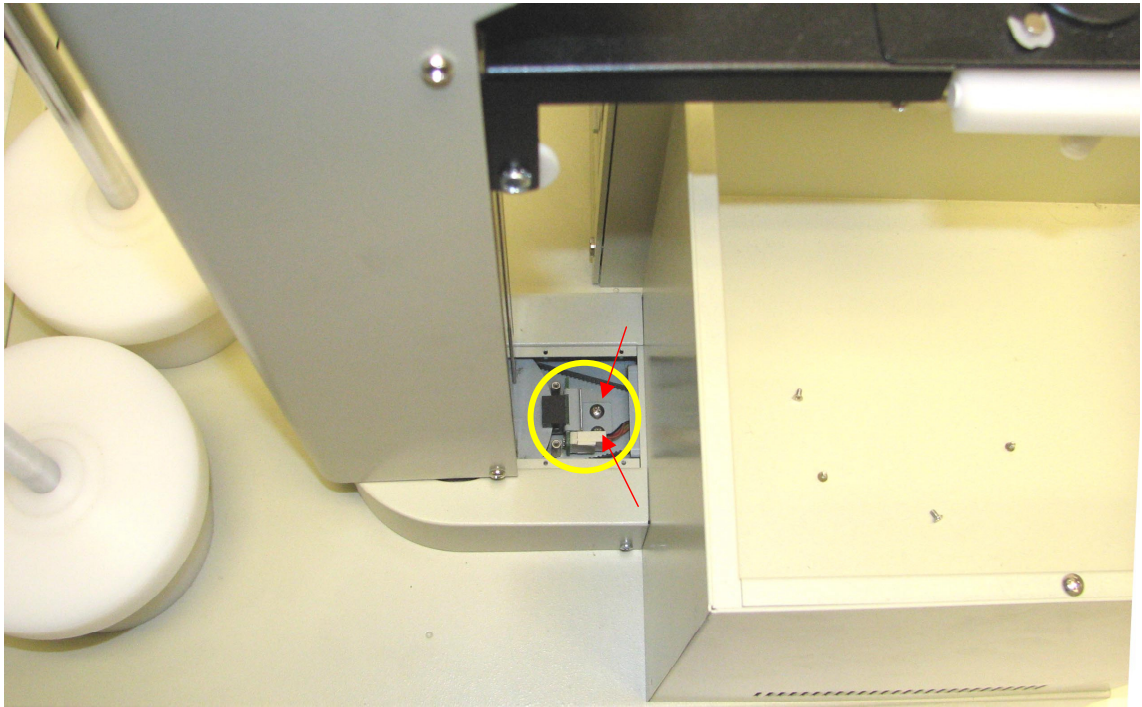
2. Remove the 4 philip screws on the plate located between the arm and housing as shown below.

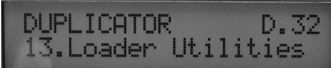
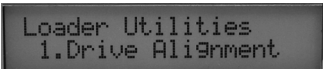
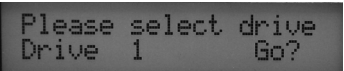


2. Remove the plate to expose the black colored position sensor block. Then turn the ReflexAuto 3 on. Allow it to run through the calibration.
3. Slightly loosen, do not remove, the 2 screws directly behind the sensor block, which will allow the block to move left or right freely. When facing the front of the machine moving the block to the right will cause the arm to drop discs closer to the face of the drive housing and also



further to the left of the spindles. Moving the block to the right will cause the arm to drop the disc towards the front of the machine away from the drives and to the right of the spindles. Please load the 1st spindle with discs to use in the following test.



4. On the controller go to screen  and press the right arrow.
5. Press the right arrow again at .
6. The screen will display .
7. With discs in the 1st input spindle press the right arrow. The arm will pick a disc and hover above the 1st drive. Press the down arrow to lower the arm.
8. To end press the left arrow and allow drive to close then press again to stop procedure.
9. If arm is not aligned with drive repeat steps.

Note: Spindle alignment is the 2nd menu under loader utilities and the process is the same.